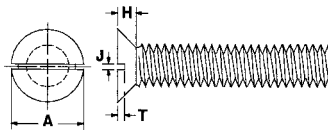


MOLDED MACHINE SCREWS - MH Series (continued)

(Part No.) - (Size Code No.) - (Material Code No.)
 (below) (page 32) (page 30)

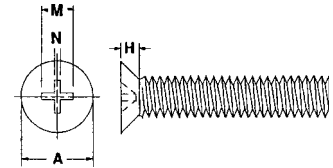
Machine screws under 1" are fully threaded.
 Machine screws over 1" can be fully threaded on request.

FLAT HEAD SLOTTED 82°
 Part No. MHN1913 -

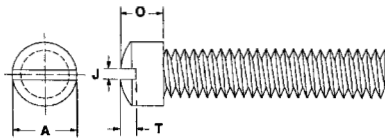


Thread Size	A	H	J	T	M	N
0	.109	.035	.019	.012	.078	.021
1	.134	.043	.022	.015	.091	.024
2	.159	.051	.027	.019	.115	.027
3	.185	.059	.031	.022	.133	.030
4	.210	.067	.035	.025	.151	.032
5	.236	.075	.039	.028	.169	.035
6	.261	.083	.044	.031	.187	.038
8	.312	.100	.049	.037	.224	.043
10	.362	.116	.055	.044	.260	.048
12	.414	.132	.061	.049	.297	.054
1/4	.479	.153	.069	.058	.344	.061
5/16	.601	.191	.078	.073	.432	.074
3/8	.723	.230	.088	.088	.509	.086
7/16	.767	.223	.088	.085	.554	.092
1/2	.825	.223	.098	.085	.593	.098
9/16	.994	.260	.110	.098	.639	.104
5/8	1.063	.298	.124	.113	.639	.104
3/4	1.302	.372	.140	.141	.639	.104

FLAT HEAD PHILLIPS 82°
 Part No. MHN1912 -



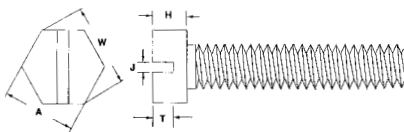
FILLISTER HEAD SLOTTED
 Part No. MHN1917 -



Thread Size	A	O	J	T	Thread Size	A	O	J	T
0	.089	.051	.019	.020	12	.345	.192	.061	.084
1	.111	.062	.023	.025	1/4	.402	.222	.070	.098
2	.132	.074	.027	.031	5/16	.504	.279	.078	.123
3	.153	.086	.031	.036	3/8	.606	.335	.088	.148
4	.174	.097	.035	.041	7/16	.607	.344	.088	.152
5	.196	.110	.039	.047	1/2	.730	.387	.098	.170
6	.217	.121	.044	.052	9/16	.790	.438	.110	.193
8	.260	.144	.050	.062	5/8	.851	.491	.124	.216
10	.302	.168	.055	.073	3/4	.972	.577	.140	.253

HEX HEAD SLOTTED
 Part No. MHN1920 -

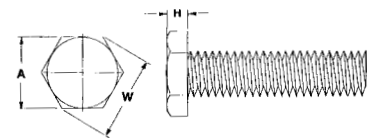
(Available in sizes 2-56 through 10-32.)



Thread Size	A	W	H	J	T
1	.122	.134	.040	---	---
2	.122	.134	.045	---	---
3	.184	.202	.049	---	---
4	.184	.202	.055	.035	.031
5	.184	.202	.064	.039	.036
6	.247	.272	.086	.044	.039
8	.247	.272	.103	.050	.059
10	.308	.340	.113	.055	.065
12	.308	.340	.147	.062	.085
1/4	.371	.409	.181	.069	.092
5/16	.495	.545	.219	.078	.111
3/8	.557	.614	.283	.088	.144

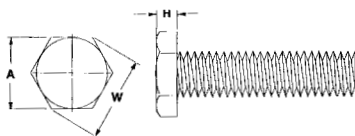
HEX HEAD
 Part No. MHN1919 -

(Available in sizes 2-56 through 10-32.)



HEX LARGE HEAD
 Part No. MHN1940-

(Available in size 8-32.)



Thread Size	A	W	H
8	.308	.353	.103

Dimensions are given here as a guide only.
 Screws are made to the American National Standard.

MOLDED MACHINE SCREWS - MH Series (continued)

MOLDED MACHINE SCREWS SIZE CODE CHART

Size Code No.	Thread Size	Lgth.	Size Code No.	Thread Size	Lgth.	Size Code No.	Thread Size	Lgth.	Size Code No.	Thread Size	Lgth.	Size Code No.	Thread Size	Lgth.
-10	2-56	1/4	-192	8-32	3/8	-287	10-32	5/8	-360	1/4-20	2	-565	3/8-16	1 1/2
-15	2-56	1/2	-194	8-32	7/16	-290	10-32	3/4	-405	5/16-18	1/4	-561	1/2-13	1/2
-20	2-56	3/4	-195	8-32	1/2	-292	10-32	13/16	-407	5/16-18	3/8	-562	1/2-13	3/4
-25	2-56	1	-196	8-32	9/16	-293	10-32	7/8	-409	5/16-18	7/16	-564	1/2-13	7/8
-30	2-56	1 1/4	-197	8-32	5/8	-295	10-32	1	-410	5/16-18	1/2	-566	1/2-13	1
-35	2-56	1 1/2	-200	8-32	3/4	-297	10-32	1 1/16	-411	5/16-18	9/16	-568	1/2-13	1 1/4
-42	4-40	3/16	-201	8-32	7/8	-300	10-32	1 1/4	-412	5/16-18	5/8	-570	1/2-13	1 3/8
-45	4-40	1/4	-205	8-32	1	-305	10-32	1 1/2	-414	5/16-18	3/4	-572	1/2-13	1 1/2
-47	4-40	3/8	-210	8-32	1 1/4	-310	10-32	1 3/4	-416	5/16-18	7/8	-574	1/2-13	1 5/8
-50	4-40	1/2	-215	8-32	1 1/2	-315	10-32	2	-418	5/16-18	1	-576	1/2-13	1 3/4
-55	4-40	3/4	-220	8-32	1 3/4	-325	1/4-20	1/4	-422	5/16-18	1 1/4	-578	1/2-13	1 7/8
-60	4-40	1	-225	8-32	2	-326	1/4-20	5/16	-426	5/16-18	1 1/2	-580	1/2-13	2
-65	4-40	1 1/4	-235	10-24	1/4	-327	1/4-20	3/8	-430	5/16-18	1 3/4	-582	1/2-13	2 1/4
-70	4-40	1 1/2	-240	10-24	1/2	-328	1/4-20	7/16	-434	5/16-18	2	-584	1/2-13	2 3/8
-145	6-32	1/4	-245	10-24	3/4	-330	1/4-20	1/2	-500	3/8-16	1/4	-586	1/2-13	2 1/2
-146	6-32	5/16	-250	10-24	1	-334	1/4-20	5/8	-505	3/8-16	5/16	-588	1/2-13	2 5/8
-147	6-32	3/8	-255	10-24	1 1/4	-3341	1/4-20	11/16	-510	3/8-16	3/8	-590	1/2-13	2 3/4
-150	6-32	1/2	-260	10-24	1 1/2	-335	1/4-20	3/4	-515	3/8-16	7/16	-592	1/2-13	2 7/8
-155	6-32	3/4	-265	10-24	1 3/4	-337	1/4-20	7/8	-520	3/8-16	1/2	-594	1/2-13	3
-160	6-32	1	-270	10-24	2	-340	1/4-20	1	-525	3/8-16	9/16	-596	1/2-13	3 1/4
-165	6-32	1 1/4	-280	10-32	1/4	-341	1/4-20	1 1/8	-530	3/8-16	5/8	-598	1/2-13	3 3/8
-170	6-32	1 1/2	-281	10-32	5/16	-345	1/4-20	1 1/4	-535	3/8-16	3/4	-599	1/2-13	3 1/2
-175	6-32	1 3/4	-282	10-32	3/8	-347	1/4-20	1 3/8	-540	3/8-16	7/8			
-180	6-32	2	-2822	10-32	7/16	-350	1/4-20	1 1/2	-545	3/8-16	1			
-190	8-32	1/4	-285	10-32	1/2	-355	1/4-20	1 3/4	-560	3/8-16	1 1/4			

MOLDED MACHINE SCREWS - J Series

For other materials refer to Craftech **MOLDED SCREWS** on pages 30-73 (MH, K, & L series).

For Nylon 6/6 **MOLDED SCREWS**, see pages 75-100.

*Available in other materials. See material list in index. Other sizes available on request. Dimensions may vary with material.

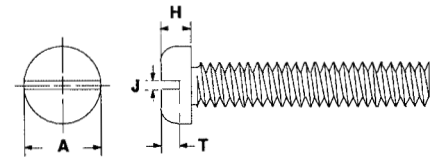
*Available in the following materials:

Material Code No.	Material Name	Material Code No.	Material Name	Material Code No.	Material Name
-5	Ultem® 1000	-60	Nylon 6/6, 30% Short Glass-filled	-226	Radel® A200, Polyethersulfone
-14	ABS	-90	PEEK™, 30% Short Glass-filled, (natural)	-229	Radel® R5000, Polyphenylsulfone
-35	Noryl®	-194	Nylon 46, 30% Glass-filled, Heat Stabilized	-231	Radel® R5100 NT15, Polyphenylsulfone
-46	Polycarbonate	-195	Nylon 46, 30% Glass-filled, Heat Stabilized, Fire Retardant		

PAN HEAD SLOTTED

Part No. **JM108** - (Size Code No.) - (Material Code No.)
(below) (above)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-13	2-56	1/8	-45	6-32	7/16	-75	10-32	1/4
-15	2-56	3/16	-46	6-32	1/2	-76	10-32	5/16
-16	2-56	1/4	-47	6-32	5/8	-77	10-32	3/8
-17	2-56	9/32	-48	6-32	3/4	-78	10-32	1/2
-18	2-56	5/16	-49	6-32	7/8	-79	10-32	5/8
-19	2-56	3/8	-50	6-32	1	-80	10-32	3/4
-20	2-56	1/2	-51	6-32	1 1/4	-81	10-32	1
-21	2-56	5/8	-52	6-40	1/4	-82	10-32	1 1/4
-22	2-56	3/4	-53	8-32	1/4	-83	10-32	1 1/2
-23	3-48	1/8	-54	8-32	9/32	-84	1/4-20	1/4
-24	3-48	1/4	-55	8-32	5/16	-85	1/4-20	3/8
-25	3-48	3/4	-56	8-32	3/8	-86	1/4-20	7/16
-26	4-40	1/8	-57	8-32	7/16	-87	1/4-20	1/2
-27	4-40	3/16	-58	8-32	1/2	-88	1/4-20	5/8
-28	4-40	1/4	-59	8-32	5/8	-89	1/4-20	3/4
-29	4-40	5/16	-60	8-32	3/4	-90	1/4-20	13/16
-30	4-40	3/8	-61	8-32	7/8	-91	1/4-20	1
-31	4-40	7/16	-62	8-32	1	-92	1/4-20	1 1/4
-32	4-40	1/2	-63	8-32	1 1/4	-93	1/4-20	1 3/8
-33	4-40	9/16	-64	8-32	1 1/2	-94	1/4-20	1 1/2
-34	4-40	5/8	-65	10-24	3/16	-95	5/16-18	1/2
-35	4-40	3/4	-66	10-24	1/4	-96	5/16-18	3/4
-36	4-40	7/8	-67	10-24	5/16	-97	5/16-18	1
-37	4-40	1	-68	10-24	3/8	-98	5/16-18	1 1/4
-39	6-32	1/8	-69	10-24	1/2	-99	5/16-18	1 1/2
-40	6-32	5/32	-70	10-24	5/8	-100	3/8-16	1/2
-41	6-32	3/16	-71	10-24	3/4	-101	3/8-16	3/4
-42	6-32	1/4	-72	10-24	1	-102	3/8-16	1
-43	6-32	5/16	-73	10-24	1 1/4	-103	3/8-16	1 1/4
-44	6-32	3/8	-74	10-24	1 1/2	-104	3/8-16	1 1/2

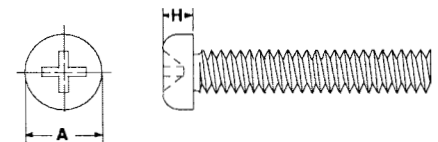


Thread Size	A	H	J	T
2	.161	.049	.027	.026
4	.212	.063	.035	.035
6	.263	.077	.043	.043
8	.314	.091	.049	.051
10	.365	.105	.055	.060
1/4	.482	.137	.069	.078
5/16	.604	.170	.078	.095
3/8	.728	.204	.087	.112

PAN HEAD PHILLIPS

Part No. **J109** - (Size Code No.) - (Material Code No.)
(below) (above)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-9	2-56	5/8	-17	4-40	7/16
-2	2-56	5/32	-10	2-56	3/4	-18	4-40	1/2
-3	2-56	3/16	-11	4-40	1/8	-19	4-40	9/16
-4	2-56	1/4	-12	4-40	3/16	-20	4-40	5/8
-5	2-56	9/32	-13	4-40	1/4	-21	4-40	3/4
-6	2-56	5/16	-14	4-40	.320	-22	4-40	7/8
-7	2-56	3/8	-15	4-40	5/16	-23	4-40	1
-8	2-56	1/2	-16	4-40	3/8			



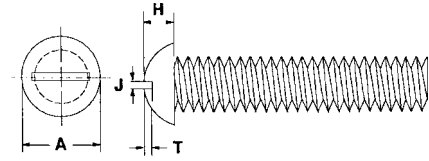
FOR SCREW DIMENSIONS SEE CHART FOR PAN HEAD SLOTTED

MOLDED MACHINE SCREWS - J Series (continued)

ROUND HEAD SLOTTED

Part No. J110 - (Size Code No.) - (Material Code No.)
(below) (page 41)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-27	6-32	5/16	-54	10-32	1/4
-2	2-56	5/32	-28	6-32	3/8	-55	10-32	5/16
-3	2-56	3/16	-29	6-32	7/16	-56	10-32	3/8
-4	2-56	1/4	-30	6-32	1/2	-57	10-32	1/2
-5	2-56	9/32	-31	6-32	5/8	-58	10-32	5/8
-6	2-56	5/16	-32	6-32	3/4	-59	10-32	3/4
-7	2-56	3/8	-33	6-32	7/8	-60	10-32	1
-8	2-56	1/2	-34	6-32	1	-61	1/4-20	1/4
-9	2-56	5/8	-36	8-32	1/4	-62	1/4-20	3/8
-10	2-56	3/4	-37	8-32	9/32	-63	1/4-20	7/16
-11	4-40	1/8	-38	8-32	5/16	-64	1/4-20	1/2
-12	4-40	3/16	-39	8-32	3/8	-65	1/4-20	5/8
-13	4-40	1/4	-40	8-32	7/16	-66	1/4-20	3/4
-14	4-40	5/16	-41	8-32	1/2	-67	1/4-20	13/16
-15	4-40	3/8	-42	8-32	5/8	-68	1/4-20	1
-16	4-40	1/2	-43	8-32	3/4	-70	5/16-18	1/2
-17	4-40	9/16	-44	8-32	7/8	-71	5/16-18	3/4
-18	4-40	5/8	-45	8-32	1	-72	5/16-18	1
-19	4-40	3/4	-46	10-24	3/16	-73	5/16-18	1 1/4
-20	4-40	7/8	-47	10-24	1/4	-74	5/16-18	1 1/2
-21	4-40	1	-48	10-24	5/16	-75	3/8-16	1/2
-22	4-40	2 1/2	-49	10-24	3/8	-76	3/8-16	3/4
-23	6-32	1/8	-50	10-24	1/2	-77	3/8-16	1
-24	6-32	5/32	-51	10-24	5/8	-78	3/8-16	1 1/4
-25	6-32	3/16	-52	10-24	3/4	-79	3/8-16	1 1/2
-26	6-32	1/4	-53	10-24	1			

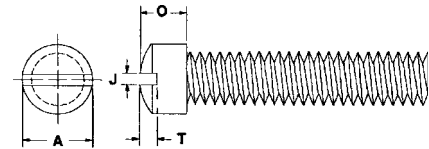


Thread Size	A	H	J	T
2	.154	.064	.027	.043
4	.202	.081	.035	.051
6	.250	.097	.043	.060
8	.298	.114	.049	.067
10	.347	.130	.055	.076
1/4	.458	.168	.069	.096
5/16	.574	.207	.078	.116
3/8	.689	.247	.087	.136

FILLISTER HEAD SLOTTED

Part No. J114 - (Size Code No.) - (Material Code No.)
(below) (page 41)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-13	2-56	1/8	-48	6-32	5/8	-79	10-32	1/2
-14	2-56	5/32	-49	6-32	3/4	-80	10-32	5/8
-15	2-56	3/16	-50	6-32	7/8	-81	10-32	3/4
-16	2-56	7/32	-51	6-32	1	-82	10-32	1
-17	2-56	1/4	-52	6-32	1 1/4	-83	10-32	1 1/4
-18	2-56	5/16	-54	8-32	1/4	-84	10-32	1 1/2
-19	2-56	3/8	-55	8-32	9/32	-85	10-32	1/4
-20	2-56	1/2	-56	8-32	5/16	-86	1/4-20	3/8
-21	2-56	5/8	-57	8-32	3/8	-87	1/4-20	7/16
-22	2-56	3/4	-58	8-32	7/16	-88	1/4-20	1/2
-26	4-40	1/8	-59	8-32	1/2	-89	1/4-20	5/8
-27	4-40	3/16	-60	8-32	5/8	-90	1/4-20	3/4
-28	4-40	1/4	-61	8-32	3/4	-91	1/4-20	13/16
-29	4-40	5/16	-62	8-32	7/8	-92	1/4-20	1
-30	4-40	3/8	-63	8-32	1	-93	1/4-20	1 1/4
-31	4-40	7/16	-64	8-32	1 1/4	-94	1/4-20	1 3/8
-32	4-40	1/2	-65	8-32	1 1/2	-95	1/4-20	1 1/2
-33	4-40	9/16	-66	10-24	3/16	-97	5/16-18	3/8
-34	4-40	5/8	-67	10-24	1/4	-98	5/16-18	1/2
-35	4-40	3/4	-68	10-24	5/16	-99	5/16-18	3/4
-36	4-40	7/8	-69	10-24	3/8	-100	5/16-18	1
-37	4-40	1	-70	10-24	1/2	-1000	5/16-18	1 1/4
-40	6-32	1/8	-71	10-24	5/8	-1001	5/16-18	1 1/2
-41	6-32	5/32	-72	10-24	3/4	-101	3/8-16	1/2
-42	6-32	3/16	-73	10-24	1	-102	3/8-16	3/4
-43	6-32	1/4	-74	10-24	1 1/4	-103	3/8-16	1
-44	6-32	5/16	-75	10-24	1 1/2	-104	3/8-16	1 1/4
-45	6-32	3/8	-76	10-24	1/4	-105	3/8-16	1 1/2
-46	6-32	7/16	-77	10-32	5/16			
-47	6-32	1/2	-78	10-32	3/8			

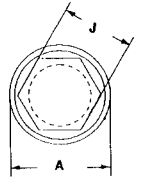


Thread Size	A	O	J	T
2	.132	.074	.027	.031
4	.174	.097	.035	.041
6	.217	.121	.044	.052
8	.260	.144	.050	.062
10	.302	.168	.055	.073
1/4	.402	.222	.070	.098
5/16	.504	.279	.078	.123
3/8	.606	.335	.088	.148

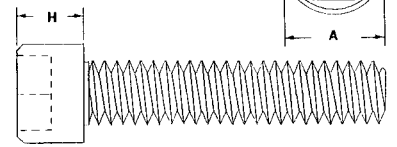
MOLDED MACHINE SCREWS - J Series (continued)

HEX SOCKET HEAD

Part No. J116 - (Size Code No.) - (Material Code No.)
(below) (page 41)



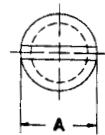
Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	4-40	1/8	-22	8-32	5/16	-43	10-32	3/4
-2	4-40	3/16	-23	8-32	3/8	-44	10-32	1
-3	4-40	1/4	-24	8-32	7/16	-45	1/4-20	1/4
-4	4-40	5/16	-25	8-32	1/2	-46	1/4-20	3/8
-5	4-40	3/8	-26	8-32	5/8	-47	1/4-20	7/16
-6	4-40	1/2	-27	8-32	3/4	-48	1/4-20	1/2
-7	4-40	5/8	-28	8-32	7/8	-49	1/4-20	5/8
-8	4-40	3/4	-29	8-32	1	-50	1/4-20	3/4
-9	4-40	1	-30	10-24	3/16	-51	1/4-20	13/16
-10	6-32	1/8	-31	10-24	1/4	-52	1/4-20	1
-11	6-32	3/16	-32	10-24	5/16	-54	5/16-18	1/2
-12	6-32	1/4	-33	10-24	3/8	-55	5/16-18	3/4
-13	6-32	5/16	-34	10-24	1/2	-56	5/16-18	1
-14	6-32	3/8	-35	10-24	5/8	-57	5/16-18	1 1/4
-15	6-32	7/16	-36	10-24	3/4	-58	5/16-18	1 1/2
-16	6-32	1/2	-37	10-24	1	-59	3/8-16	1/2
-17	6-32	5/8	-38	10-32	1/4	-60	3/8-16	3/4
-18	6-32	3/4	-39	10-32	5/16	-61	3/8-16	1
-19	6-32	1	-40	10-32	3/8	-62	3/8-16	1 1/4
-20	8-32	1/4	-41	10-32	1/2	-63	3/8-16	1 1/2
-21	8-32	9/32	-42	10-32	5/8			



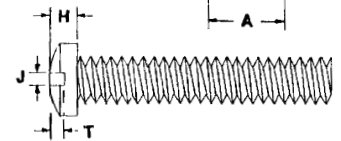
Thread Size	A	H	J
4	.180	.110	.094
6	.222	.136	.109
8	.266	.162	.141
10	.307	.188	.156
1/4	.370	.247	.188
5/16	.463	.309	.250
3/8	.556	.371	.312

BINDING HEAD SLOTTED

Part No. J117 - (Size Code No.) - (Material Code No.)
(below) (page 41)



Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-29	6-32	3/8	-58	10-32	5/16
-2	2-56	5/32	-30	6-32	7/16	-59	10-32	3/8
-3	2-56	3/16	-31	6-32	1/2	-60	10-32	1/2
-4	2-56	1/4	-32	6-32	5/8	-61	10-32	5/8
-5	2-56	9/32	-33	6-32	11/16	-62	10-32	3/4
-6	2-56	5/16	-34	6-32	3/4	-63	10-32	1
-7	2-56	3/8	-35	6-32	7/8	-64	1/4-20	1/4
-8	2-56	1/2	-36	6-32	1	-65	1/4-20	3/8
-9	2-56	5/8	-38	8-32	7/32	-66	1/4-20	7/16
-10	2-56	3/4	-39	8-32	1/4	-67	1/4-20	1/2
-11	4-40	3/32	-40	8-32	9/32	-68	1/4-20	5/8
-12	4-40	1/8	-41	8-32	5/16	-69	1/4-20	3/4
-13	4-40	3/16	-42	8-32	3/8	-70	1/4-20	13/16
-14	4-40	1/4	-43	8-32	7/16	-71	1/4-20	1
-15	4-40	5/16	-44	8-32	1/2	-73	5/16-18	1/2
-16	4-40	3/8	-45	8-32	5/8	-74	5/16-18	3/4
-17	4-40	7/16	-46	8-32	3/4	-75	5/16-18	1
-18	4-40	1/2	-47	8-32	7/8	-76	5/16-18	1 1/4
-19	4-40	9/16	-48	8-32	1	-77	5/16-18	1 1/2
-20	4-40	5/8	-49	10-24	3/16	-78	3/8-16	1/2
-21	4-40	3/4	-50	10-24	1/4	-79	3/8-16	3/4
-22	4-40	7/8	-51	10-24	5/16	-80	3/8-16	1
-23	4-40	1	-52	10-24	3/8	-81	3/8-16	1 1/4
-24	6-32	1/8	-53	10-24	1/2	-82	3/8-16	1 1/2
-25	6-32	5/32	-54	10-24	5/8	-83	3/8-16	2
-26	6-32	3/16	-55	10-24	3/4	-84	3/8-16	2 1/2
-27	6-32	1/4	-56	10-24	1	-85	3/8-16	3
-28	6-32	5/16	-57	10-32	1/4			



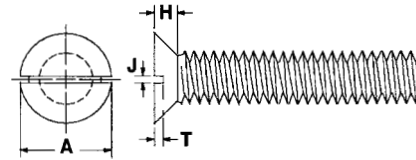
Thread Size	A	H	J	T
2	.176	.046	.026	.025
4	.229	.064	.034	.036
6	.282	.083	.043	.046
8	.335	.100	.049	.057
10	.388	.117	.055	.068
1/4	.511	.158	.069	.094
5/16	.639	.201	.078	.121
3/8	.767	.244	.087	.147

MOLDED MACHINE SCREWS - J Series (continued)

FLAT HEAD 82° SLOTTED

Part No. J121 - (Size Code No.) - (Material Code No.)
(below) (page 41)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-12	2-56	1/8	-51	6-32	3/4	-88	10-32	11/16
-13	2-56	5/32	-52	6-32	13/16	-89	10-32	3/4
-14	2-56	3/16	-53	6-32	1	-90	10-32	13/16
-15	2-56	7/32	-54	6-32	1 1/16	-91	10-32	1
-16	2-56	1/4	-55	6-32	1 1/4	-92	10-32	1 1/16
-17	2-56	5/16	-56	8-32	1/4	-93	10-32	1 1/4
-18	2-56	3/8	-57	8-32	5/16	-94	10-32	1 1/2
-19	2-56	13/32	-58	8-32	3/8	-95	1/4-20	1/4
-20	2-56	1/2	-59	8-32	7/16	-96	1/4-20	5/16
-21	2-56	17/32	-60	8-32	1/2	-97	1/4-20	3/8
-22	2-56	21/32	-61	8-32	9/16	-98	1/4-20	7/16
-23	2-56	25/32	-62	8-32	5/8	-99	1/4-20	1/2
-26	4-40	5/32	-63	8-32	11/16	-100	1/4-20	9/16
-27	4-40	3/16	-64	8-32	3/4	-101	1/4-20	11/16
-28	4-40	7/32	-65	8-32	13/16	-102	1/4-20	3/4
-29	4-40	1/4	-66	8-32	1	-103	1/4-20	13/16
-30	4-40	9/32	-67	8-32	1 1/16	-104	1/4-20	7/8
-31	4-40	5/16	-68	8-32	1 1/4	-105	1/4-20	1
-32	4-40	11/32	-69	8-32	1 1/2	-106	1/4-20	1 1/16
-33	4-40	3/8	-70	10-24	1/4	-107	1/4-20	1 1/4
-34	4-40	13/32	-71	10-24	5/16	-108	1/4-20	1 3/8
-35	4-40	15/32	-72	10-24	3/8	-109	1/4-20	1 1/2
-36	4-40	1/2	-73	10-24	1/2	-112	5/16-18	1/2
-37	4-40	17/32	-74	10-24	9/16	-113	5/16-18	3/4
-38	4-40	3/4	-75	10-24	3/4	-114	5/16-18	1
-39	4-40	25/32	-76	10-24	13/16	-115	5/16-18	1 1/4
-40	4-40	1	-77	10-24	1	-116	5/16-18	1 1/2
-41	4-40	1 1/32	-78	10-24	1 1/16	-117	3/8-16	1/2
-42	6-32	3/16	-79	10-24	1 1/4	-118	3/8-16	3/4
-43	6-32	1/4	-80	10-24	1 1/2	-119	3/8-16	1
-44	6-32	5/16	-81	10-32	1/4	-120	3/8-16	1 1/4
-45	6-32	3/8	-82	10-32	5/16	-121	3/8-16	1 1/2
-46	6-32	7/16	-83	10-32	3/8	-122	3/8-16	2
-47	6-32	1/2	-84	10-32	7/16	-123	3/8-16	2 1/2
-48	6-32	9/16	-85	10-32	1/2	-124	3/8-16	3
-49	6-32	5/8	-86	10-32	9/16			
-50	6-32	11/16	-87	10-32	5/8			

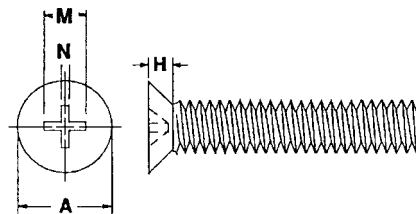


Thread Size	A	H	J	T
2	.159	.051	.027	.019
4	.210	.067	.035	.025
6	.261	.083	.044	.031
8	.312	.100	.049	.037
10	.362	.116	.055	.044
1/4	.479	.153	.069	.058
5/16	.601	.191	.078	.073
3/8	.723	.230	.088	.088

FLAT HEAD 82° PHILLIPS

Part No. J122 - (Size Code No.) - (Material Code No.)
(below) (page 41)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-3	6-32	3/16	-19	8-32	11/16	-34	10-32	1
-4	6-32	1/4	-20	8-32	3/4	-35	10-32	1 1/16
-5	6-32	5/16	-21	8-32	13/16	-36	1/4-20	1/4
-6	6-32	3/8	-22	8-32	1	-37	1/4-20	5/16
-7	6-32	7/16	-23	8-32	1 1/16	-38	1/4-20	3/8
-8	6-32	1/2	-24	10-32	1/4	-39	1/4-20	7/16
-9	6-32	9/16	-25	10-32	5/16	-40	1/4-20	1/2
-10	6-32	11/16	-26	10-32	3/8	-41	1/4-20	9/16
-11	6-32	13/16	-27	10-32	7/16	-42	1/4-20	11/16
-12	8-32	1/4	-28	10-32	1/2	-43	1/4-20	3/4
-13	8-32	5/16	-29	10-32	9/16	-44	1/4-20	13/16
-14	8-32	3/8	-30	10-32	5/8	-45	1/4-20	7/8
-15	8-32	7/16	-31	10-32	11/16	-46	1/4-20	1
-16	8-32	1/2	-32	10-32	3/4			
-18	8-32	5/8	-33	10-32	13/16			



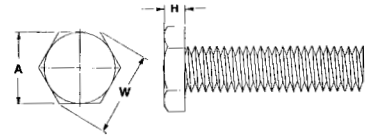
Thread Size	A	H	M	N
6	.261	.083	.187	.038
8	.312	.100	.224	.043
10	.362	.116	.260	.048
1/4	.479	.153	.344	.061

MOLDED MACHINE SCREWS - J Series (continued)

HEX HEAD MACHINE SCREWS

Part No. J106 - (Size Code No.) - (Material Code No.)
(below) (page 41)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-28	6-32	3/16	-53	8-32	1	-76	10-32	1/2
-2	2-56	3/16	-29	6-32	1/4	-55	8-32	1 1/4	-77	10-32	5/8
-3	2-56	1/4	-30	6-32	5/16	-56	8-32	1 3/8	-78	10-32	3/4
-5	2-56	5/16	-31	6-32	3/8	-57	8-32	1 1/2	-79	10-32	7/8
-6	2-56	3/8	-32	6-32	7/16	-58	8-32	1 3/4	-80	10-32	1
-7	2-56	7/16	-33	6-32	1/2	-59	8-32	2	-81	10-32	1 1/4
-8	2-56	1/2	-34	6-32	5/8	-60	10-24	1/8	-82	10-32	1 1/2
-9	2-56	5/8	-36	6-32	3/4	-61	10-24	3/16	-83	10-32	2
-10	2-56	3/4	-37	6-32	1	-62	10-24	1/4	-84	1/4-20	1/4
-11	4-40	1/8	-39	6-32	1 1/4	-63	10-24	5/16	-85	1/4-20	5/16
-12	4-40	3/16	-40	6-32	1 1/2	-64	10-24	3/8	-86	1/4-20	3/8
-13	4-40	1/4	-41	6-32	1 3/4	-65	10-24	1/2	-87	1/4-20	1/2
-15	4-40	5/16	-43	8-32	1/8	-66	10-24	5/8	-88	1/4-20	5/8
-16	4-40	3/8	-44	8-32	3/16	-67	10-24	3/4	-89	1/4-20	3/4
-17	4-40	7/16	-45	8-32	1/4	-68	10-24	1	-90	1/4-20	7/8
-18	4-40	1/2	-46	8-32	5/16	-69	10-24	1 1/4	-91	1/4-20	1
-19	4-40	5/8	-47	8-32	3/8	-70	10-24	1 1/2	-92	1/4-20	1 1/4
-21	4-40	3/4	-48	8-32	7/16	-71	10-32	1/8	-93	1/4-20	1 1/2
-22	4-40	7/8	-49	8-32	1/2	-72	10-32	3/16	-94	1/4-20	1 3/4
-23	4-40	1	-50	8-32	5/8	-73	10-32	1/4	-95	1/4-20	2
-25	4-40	1 1/4	-51	8-32	3/4	-74	10-32	5/16			
-27	6-32	1/8	-52	8-32	7/8	-75	10-32	3/8			



Thread Size	A		W		H	
	max.	min.	min.	max.	min.	max.
2	.125	.120	.134	.050	.040	
4	.188	.181	.202	.060	.049	
6	.250	.244	.272	.093	.080	
8	.250	.244	.272	.110	.096	
10	.312	.305	.340	.120	.105	
1/4	.375	.367	.409	.190	.172	

Dimensions may vary with material.

MOLDED MACHINE SCREWS - K Series

For other materials refer to **Craftech MOLDED SCREWS** on pages 30-73 (MH, J, & L series).

For Nylon 6/6 MOLDED SCREWS, see pages 75-100.

*Available in other materials. See material list in index.
Other sizes available on request.
Dimensions may vary with material.

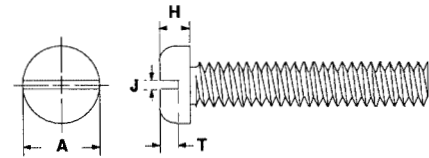
*Available in the following materials:

Material Code No.	Material Name	Material Code No.	Material Name
-11	Polypropylene	-37	PVDF
-24	Delrin®	-41	Halar®
-25	Delrin® AF		

PAN HEAD SLOTTED

Part No. **KM108** - (Size Code No.) - (Material Code No.)
(below) (above)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-13	2-56	1/8	-45	6-32	7/16	-75	10-32	1/4
-15	2-56	3/16	-46	6-32	1/2	-76	10-32	5/16
-16	2-56	1/4	-47	6-32	5/8	-77	10-32	3/8
-17	2-56	9/32	-48	6-32	3/4	-78	10-32	1/2
-18	2-56	5/16	-49	6-32	7/8	-79	10-32	5/8
-19	2-56	3/8	-50	6-32	1	-80	10-32	3/4
-20	2-56	1/2	-51	6-32	1 1/4	-81	10-32	1
-21	2-56	5/8	-52	6-40	1/4	-82	10-32	1 1/4
-22	2-56	3/4	-53	8-32	1/4	-83	10-32	1 1/2
-23	3-48	1/8	-54	8-32	9/32	-84	1/4-20	1/4
-24	3-48	1/4	-55	8-32	5/16	-85	1/4-20	3/8
-25	3-48	3/4	-56	8-32	3/8	-86	1/4-20	7/16
-26	4-40	1/8	-57	8-32	7/16	-87	1/4-20	1/2
-27	4-40	3/16	-58	8-32	1/2	-88	1/4-20	5/8
-28	4-40	1/4	-59	8-32	5/8	-89	1/4-20	3/4
-29	4-40	5/16	-60	8-32	3/4	-90	1/4-20	13/16
-30	4-40	3/8	-61	8-32	7/8	-91	1/4-20	1
-31	4-40	7/16	-62	8-32	1	-92	1/4-20	1 1/4
-32	4-40	1/2	-63	8-32	1 1/4	-93	1/4-20	1 3/8
-33	4-40	9/16	-64	8-32	1 1/2	-94	1/4-20	1 1/2
-34	4-40	5/8	-65	10-24	3/16	-95	5/16-18	1/2
-35	4-40	3/4	-66	10-24	1/4	-96	5/16-18	3/4
-36	4-40	7/8	-67	10-24	5/16	-97	5/16-18	1
-37	4-40	1	-68	10-24	3/8	-98	5/16-18	1 1/4
-39	6-32	1/8	-69	10-24	1/2	-99	5/16-18	1 1/2
-40	6-32	5/32	-70	10-24	5/8	-100	3/8-16	1/2
-41	6-32	3/16	-71	10-24	3/4	-101	3/8-16	3/4
-42	6-32	1/4	-72	10-24	1	-102	3/8-16	1
-43	6-32	5/16	-73	10-24	1 1/4	-103	3/8-16	1 1/4
-44	6-32	3/8	-74	10-24	1 1/2	-104	3/8-16	1 1/2

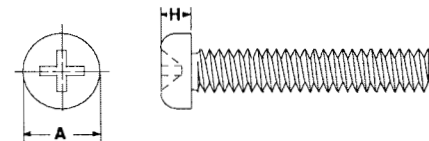


Thread Size	A	H	J	T
2	.161	.049	.027	.026
4	.212	.063	.035	.035
6	.263	.077	.043	.043
8	.314	.091	.049	.051
10	.365	.105	.055	.060
1/4	.482	.137	.069	.078
5/16	.604	.170	.078	.095
3/8	.728	.204	.087	.112

PAN HEAD PHILLIPS

Part No. **K109** - (Size Code No.) - (Material Code No.)
(below) (above)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-9	2-56	5/8	-17	4-40	7/16
-2	2-56	5/32	-10	2-56	3/4	-18	4-40	1/2
-3	2-56	3/16	-11	4-40	1/8	-19	4-40	9/16
-4	2-56	1/4	-12	4-40	3/16	-20	4-40	5/8
-5	2-56	9/32	-13	4-40	1/4	-21	4-40	3/4
-6	2-56	5/16	-14	4-40	.320	-22	4-40	7/8
-7	2-56	3/8	-15	4-40	5/16	-23	4-40	1
-8	2-56	1/2	-16	4-40	3/8			



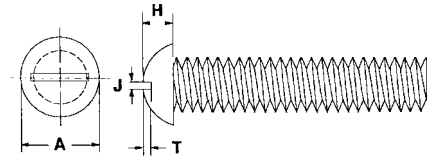
FOR SCREW DIMENSIONS SEE CHART FOR PAN HEAD SLOTTED

MOLDED MACHINE SCREWS - K Series (continued)

ROUND HEAD SLOTTED

Part No. K110 - (Size Code No.) - (Material Code No.)
(below) (page 52)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-27	6-32	5/16	-54	10-32	1/4
-2	2-56	5/32	-28	6-32	3/8	-55	10-32	5/16
-3	2-56	3/16	-29	6-32	7/16	-56	10-32	3/8
-4	2-56	1/4	-30	6-32	1/2	-57	10-32	1/2
-5	2-56	9/32	-31	6-32	5/8	-58	10-32	5/8
-6	2-56	5/16	-32	6-32	3/4	-59	10-32	3/4
-7	2-56	3/8	-33	6-32	7/8	-60	10-32	1
-8	2-56	1/2	-34	6-32	1	-61	1/4-20	1/4
-9	2-56	5/8	-36	8-32	1/4	-62	1/4-20	3/8
-10	2-56	3/4	-37	8-32	9/32	-63	1/4-20	7/16
-11	4-40	1/8	-38	8-32	5/16	-64	1/4-20	1/2
-12	4-40	3/16	-39	8-32	3/8	-65	1/4-20	5/8
-13	4-40	1/4	-40	8-32	7/16	-66	1/4-20	3/4
-14	4-40	5/16	-41	8-32	1/2	-67	1/4-20	13/16
-15	4-40	3/8	-42	8-32	5/8	-68	1/4-20	1
-16	4-40	1/2	-43	8-32	3/4	-70	5/16-18	1/2
-17	4-40	9/16	-44	8-32	7/8	-71	5/16-18	3/4
-18	4-40	5/8	-45	8-32	1	-72	5/16-18	1
-19	4-40	3/4	-46	10-24	3/16	-73	5/16-18	1 1/4
-20	4-40	7/8	-47	10-24	1/4	-74	5/16-18	1 1/2
-21	4-40	1	-48	10-24	5/16	-75	3/8-16	1/2
-22	4-40	2 1/2	-49	10-24	3/8	-76	3/8-16	3/4
-23	6-32	1/8	-50	10-24	1/2	-77	3/8-16	1
-24	6-32	5/32	-51	10-24	5/8	-78	3/8-16	1 1/4
-25	6-32	3/16	-52	10-24	3/4	-79	3/8-16	1 1/2
-26	6-32	1/4	-53	10-24	1			

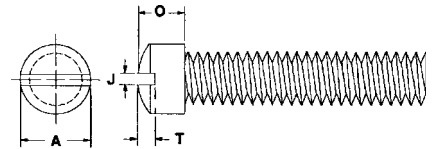


Thread Size	A	H	J	T
2	.154	.064	.027	.043
4	.202	.081	.035	.051
6	.250	.097	.043	.060
8	.298	.114	.049	.067
10	.347	.130	.055	.076
1/4	.458	.168	.069	.096
5/16	.574	.207	.078	.116
3/8	.689	.247	.087	.136

FILLISTER HEAD SLOTTED

Part No. K114 - (Size Code No.) - (Material Code No.)
(below) (page 52)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-13	2-56	1/8	-48	6-32	5/8	-79	10-32	1/2
-14	2-56	5/32	-49	6-32	3/4	-80	10-32	5/8
-15	2-56	3/16	-50	6-32	7/8	-81	10-32	3/4
-16	2-56	7/32	-51	6-32	1	-82	10-32	1
-17	2-56	1/4	-52	6-32	1 1/4	-83	10-32	1 1/4
-18	2-56	5/16	-54	8-32	1/4	-84	10-32	1 1/2
-19	2-56	3/8	-55	8-32	9/32	-85	10-32	1/4
-20	2-56	1/2	-56	8-32	5/16	-86	1/4-20	3/8
-21	2-56	5/8	-57	8-32	3/8	-87	1/4-20	7/16
-22	2-56	3/4	-58	8-32	7/16	-88	1/4-20	1/2
-26	4-40	1/8	-59	8-32	1/2	-89	1/4-20	5/8
-27	4-40	3/16	-60	8-32	5/8	-90	1/4-20	3/4
-28	4-40	1/4	-61	8-32	3/4	-91	1/4-20	13/16
-29	4-40	5/16	-62	8-32	7/8	-92	1/4-20	1
-30	4-40	3/8	-63	8-32	1	-93	1/4-20	1 1/4
-31	4-40	7/16	-64	8-32	1 1/4	-94	1/4-20	1 3/8
-32	4-40	1/2	-65	8-32	1 1/2	-95	1/4-20	1 1/2
-33	4-40	9/16	-66	10-24	3/16	-97	5/16-18	3/8
-34	4-40	5/8	-67	10-24	1/4	-98	5/16-18	1/2
-35	4-40	3/4	-68	10-24	5/16	-99	5/16-18	3/4
-36	4-40	7/8	-69	10-24	3/8	-100	5/16-18	1
-37	4-40	1	-70	10-24	1/2	-1000	5/16-18	1 1/4
-40	6-32	1/8	-71	10-24	5/8	-1001	5/16-18	1 1/2
-41	6-32	5/32	-72	10-24	3/4	-101	3/8-16	1/2
-42	6-32	3/16	-73	10-24	1	-102	3/8-16	3/4
-43	6-32	1/4	-74	10-24	1 1/4	-103	3/8-16	1
-44	6-32	5/16	-75	10-24	1 1/2	-104	3/8-16	1 1/4
-45	6-32	3/8	-76	10-24	1/4	-105	3/8-16	1 1/2
-46	6-32	7/16	-77	10-32	5/16			
-47	6-32	1/2	-78	10-32	3/8			

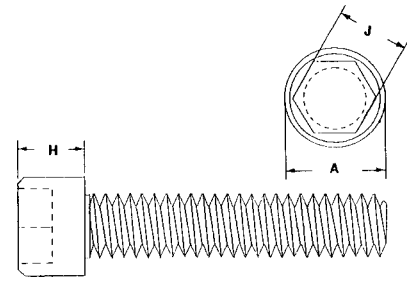


Thread Size	A	O	J	T
2	.132	.074	.027	.031
4	.174	.097	.035	.041
6	.217	.121	.044	.052
8	.260	.144	.050	.062
10	.302	.168	.055	.073
1/4	.402	.222	.070	.098
5/16	.504	.279	.078	.123
3/8	.606	.335	.088	.148

MOLDED MACHINE SCREWS - K Series (continued)

HEX SOCKET HEAD

Part No. K116 - (Size Code No.) - (Material Code No.)
(below) (page 52)

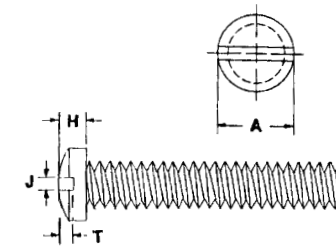


Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	4-40	1/8	-22	8-32	5/16	-43	10-32	3/4
-2	4-40	3/16	-23	8-32	3/8	-44	10-32	1
-3	4-40	1/4	-24	8-32	7/16	-45	1/4-20	1/4
-4	4-40	5/16	-25	8-32	1/2	-46	1/4-20	3/8
-5	4-40	3/8	-26	8-32	5/8	-47	1/4-20	7/16
-6	4-40	1/2	-27	8-32	3/4	-48	1/4-20	1/2
-7	4-40	5/8	-28	8-32	7/8	-49	1/4-20	5/8
-8	4-40	3/4	-29	8-32	1	-50	1/4-20	3/4
-9	4-40	1	-30	10-24	3/16	-51	1/4-20	13/16
-10	6-32	1/8	-31	10-24	1/4	-52	1/4-20	1
-11	6-32	3/16	-32	10-24	5/16	-54	5/16-18	1/2
-12	6-32	1/4	-33	10-24	3/8	-55	5/16-18	3/4
-13	6-32	5/16	-34	10-24	1/2	-56	5/16-18	1
-14	6-32	3/8	-35	10-24	5/8	-57	5/16-18	1 1/4
-15	6-32	7/16	-36	10-24	3/4	-58	5/16-18	1 1/2
-16	6-32	1/2	-37	10-24	1	-59	3/8-16	1/2
-17	6-32	5/8	-38	10-32	1/4	-60	3/8-16	3/4
-18	6-32	3/4	-39	10-32	5/16	-61	3/8-16	1
-19	6-32	1	-40	10-32	3/8	-62	3/8-16	1 1/4
-20	8-32	1/4	-41	10-32	1/2	-63	3/8-16	1 1/2
-21	8-32	9/32	-42	10-32	5/8			

Thread Size	A	H	J
4	.180	.110	.094
6	.222	.136	.109
8	.266	.162	.141
10	.307	.188	.156
1/4	.370	.247	.188
5/16	.463	.309	.250
3/8	.556	.371	.312

BINDING HEAD SLOTTED

Part No. K117 - (Size Code No.) - (Material Code No.)
(below) (page 52)



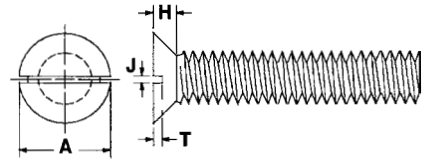
Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-29	6-32	3/8	-58	10-32	5/16
-2	2-56	5/32	-30	6-32	7/16	-59	10-32	3/8
-3	2-56	3/16	-31	6-32	1/2	-60	10-32	1/2
-4	2-56	1/4	-32	6-32	5/8	-61	10-32	5/8
-5	2-56	9/32	-33	6-32	11/16	-62	10-32	3/4
-6	2-56	5/16	-34	6-32	3/4	-63	10-32	1
-7	2-56	3/8	-35	6-32	7/8	-64	1/4-20	1/4
-8	2-56	1/2	-36	6-32	1	-65	1/4-20	3/8
-9	2-56	5/8	-38	8-32	7/32	-66	1/4-20	7/16
-10	2-56	3/4	-39	8-32	1/4	-67	1/4-20	1/2
-11	4-40	3/32	-40	8-32	9/32	-68	1/4-20	5/8
-12	4-40	1/8	-41	8-32	5/16	-69	1/4-20	3/4
-13	4-40	3/16	-42	8-32	3/8	-70	1/4-20	13/16
-14	4-40	1/4	-43	8-32	7/16	-71	1/4-20	1
-15	4-40	5/16	-44	8-32	1/2	-73	5/16-18	1/2
-16	4-40	3/8	-45	8-32	5/8	-74	5/16-18	3/4
-17	4-40	7/16	-46	8-32	3/4	-75	5/16-18	1
-18	4-40	1/2	-47	8-32	7/8	-76	5/16-18	1 1/4
-19	4-40	9/16	-48	8-32	1	-77	5/16-18	1 1/2
-20	4-40	5/8	-49	10-24	3/16	-78	3/8-16	1/2
-21	4-40	3/4	-50	10-24	1/4	-79	3/8-16	3/4
-22	4-40	7/8	-51	10-24	5/16	-80	3/8-16	1
-23	4-40	1	-52	10-24	3/8	-81	3/8-16	1 1/4
-24	6-32	1/8	-53	10-24	1/2	-82	3/8-16	1 1/2
-25	6-32	5/32	-54	10-24	5/8	-83	3/8-16	2
-26	6-32	3/16	-55	10-24	3/4	-84	3/8-16	2 1/2
-27	6-32	1/4	-56	10-24	1	-85	3/8-16	3
-28	6-32	5/16	-57	10-32	1/4			

Thread Size	A	H	J	T
2	.176	.046	.026	.025
4	.229	.064	.034	.036
6	.282	.083	.043	.046
8	.335	.100	.049	.057
10	.388	.117	.055	.068
1/4	.511	.158	.069	.094
5/16	.639	.201	.078	.121
3/8	.767	.244	.087	.147

FLAT HEAD 82° SLOTTED

Part No. K121 - (Size Code No.) - (Material Code No.)
(below) (page 52)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-12	2-56	1/8	-51	6-32	3/4	-88	10-32	11/16
-13	2-56	5/32	-52	6-32	13/16	-89	10-32	3/4
-14	2-56	3/16	-53	6-32	1	-90	10-32	13/16
-15	2-56	7/32	-54	6-32	1 1/16	-91	10-32	1
-16	2-56	1/4	-55	6-32	1 1/4	-92	10-32	1 1/16
-17	2-56	5/16	-56	8-32	1/4	-93	10-32	1 1/4
-18	2-56	3/8	-57	8-32	5/16	-94	10-32	1 1/2
-19	2-56	13/32	-58	8-32	3/8	-95	1/4-20	1/4
-20	2-56	1/2	-59	8-32	7/16	-96	1/4-20	5/16
-21	2-56	17/32	-60	8-32	1/2	-97	1/4-20	3/8
-22	2-56	21/32	-61	8-32	9/16	-98	1/4-20	7/16
-23	2-56	25/32	-62	8-32	5/8	-99	1/4-20	1/2
-26	4-40	5/32	-63	8-32	11/16	-100	1/4-20	9/16
-27	4-40	3/16	-64	8-32	3/4	-101	1/4-20	11/16
-28	4-40	7/32	-65	8-32	13/16	-102	1/4-20	3/4
-29	4-40	1/4	-66	8-32	1	-103	1/4-20	13/16
-30	4-40	9/32	-67	8-32	1 1/16	-104	1/4-20	7/8
-31	4-40	5/16	-68	8-32	1 1/4	-105	1/4-20	1
-32	4-40	11/32	-69	8-32	1 1/2	-106	1/4-20	1 1/16
-33	4-40	3/8	-70	10-24	1/4	-107	1/4-20	1 1/4
-34	4-40	13/32	-71	10-24	5/16	-108	1/4-20	1 3/8
-35	4-40	15/32	-72	10-24	3/8	-109	1/4-20	1 1/2
-36	4-40	1/2	-73	10-24	1/2	-112	5/16-18	1/2
-37	4-40	17/32	-74	10-24	9/16	-113	5/16-18	3/4
-38	4-40	3/4	-75	10-24	3/4	-114	5/16-18	1
-39	4-40	25/32	-76	10-24	13/16	-115	5/16-18	1 1/4
-40	4-40	1	-77	10-24	1	-116	5/16-18	1 1/2
-41	4-40	1 1/32	-78	10-24	1 1/16	-117	3/8-16	1/2
-42	6-32	3/16	-79	10-24	1 1/4	-118	3/8-16	3/4
-43	6-32	1/4	-80	10-24	1 1/2	-119	3/8-16	1
-44	6-32	5/16	-81	10-32	1/4	-120	3/8-16	1 1/4
-45	6-32	3/8	-82	10-32	5/16	-121	3/8-16	1 1/2
-46	6-32	7/16	-83	10-32	3/8	-122	3/8-16	2
-47	6-32	1/2	-84	10-32	7/16	-123	3/8-16	2 1/2
-48	6-32	9/16	-85	10-32	1/2	-124	3/8-16	3
-49	6-32	5/8	-86	10-32	9/16			
-50	6-32	11/16	-87	10-32	5/8			

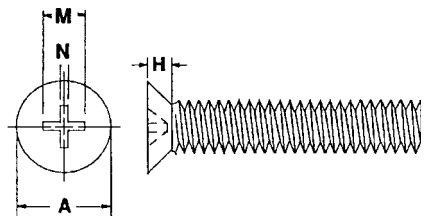


Thread Size	A	H	J	T
2	.159	.051	.027	.019
4	.210	.067	.035	.025
6	.261	.083	.044	.031
8	.312	.100	.049	.037
10	.362	.116	.055	.044
1/4	.479	.153	.069	.058
5/16	.601	.191	.078	.073
3/8	.723	.230	.088	.088

FLAT HEAD 82° PHILLIPS

Part No. K122 - (Size Code No.) - (Material Code No.)
(below) (page 52)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-3	6-32	3/16	-19	8-32	11/16	-34	10-32	1
-4	6-32	1/4	-20	8-32	3/4	-35	10-32	1 1/16
-5	6-32	5/16	-21	8-32	13/16	-36	1/4-20	1/4
-6	6-32	3/8	-22	8-32	1	-37	1/4-20	5/16
-7	6-32	7/16	-23	8-32	1 1/16	-38	1/4-20	3/8
-8	6-32	1/2	-24	10-32	1/4	-39	1/4-20	7/16
-9	6-32	9/16	-25	10-32	5/16	-40	1/4-20	1/2
-10	6-32	11/16	-26	10-32	3/8	-41	1/4-20	9/16
-11	6-32	13/16	-27	10-32	7/16	-42	1/4-20	11/16
-12	8-32	1/4	-28	10-32	1/2	-43	1/4-20	3/4
-13	8-32	5/16	-29	10-32	9/16	-44	1/4-20	13/16
-14	8-32	3/8	-30	10-32	5/8	-45	1/4-20	7/8
-15	8-32	7/16	-31	10-32	11/16	-46	1/4-20	1
-16	8-32	1/2	-32	10-32	3/4			
-18	8-32	5/8	-33	10-32	13/16			



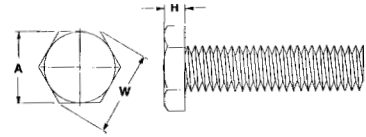
Thread Size	A	H	M	N
6	.261	.083	.187	.038
8	.312	.100	.224	.043
10	.362	.116	.260	.048
1/4	.479	.153	.344	.061

MOLDED MACHINE SCREWS - K Series (continued)

HEX HEAD MACHINE SCREWS

Part No. K106 - (Size Code No.) - (Material Code No.)
(below) (page 52)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-28	6-32	3/16	-53	8-32	1	-76	10-32	1/2
-2	2-56	3/16	-29	6-32	1/4	-55	8-32	1 1/4	-77	10-32	5/8
-3	2-56	1/4	-30	6-32	5/16	-56	8-32	1 3/8	-78	10-32	3/4
-5	2-56	5/16	-31	6-32	3/8	-57	8-32	1 1/2	-79	10-32	7/8
-6	2-56	3/8	-32	6-32	7/16	-58	8-32	1 3/4	-80	10-32	1
-7	2-56	7/16	-33	6-32	1/2	-59	8-32	2	-81	10-32	1 1/4
-8	2-56	1/2	-34	6-32	5/8	-60	10-24	1/8	-82	10-32	1 1/2
-9	2-56	5/8	-36	6-32	3/4	-61	10-24	3/16	-83	10-32	2
-10	2-56	3/4	-37	6-32	1	-62	10-24	1/4	-84	1/4-20	1/4
-11	4-40	1/8	-39	6-32	1 1/4	-63	10-24	5/16	-85	1/4-20	5/16
-12	4-40	3/16	-40	6-32	1 1/2	-64	10-24	3/8	-86	1/4-20	3/8
-13	4-40	1/4	-41	6-32	1 3/4	-65	10-24	1/2	-87	1/4-20	1/2
-15	4-40	5/16	-43	8-32	1/8	-66	10-24	5/8	-88	1/4-20	5/8
-16	4-40	3/8	-44	8-32	3/16	-67	10-24	3/4	-89	1/4-20	3/4
-17	4-40	7/16	-45	8-32	1/4	-68	10-24	1	-90	1/4-20	7/8
-18	4-40	1/2	-46	8-32	5/16	-69	10-24	1 1/4	-91	1/4-20	1
-19	4-40	5/8	-47	8-32	3/8	-70	10-24	1 1/2	-92	1/4-20	1 1/4
-21	4-40	3/4	-48	8-32	7/16	-71	10-32	1/8	-93	1/4-20	1 1/2
-22	4-40	7/8	-49	8-32	1/2	-72	10-32	3/16	-94	1/4-20	1 3/4
-23	4-40	1	-50	8-32	5/8	-73	10-32	1/4	-95	1/4-20	2
-25	4-40	1 1/4	-51	8-32	3/4	-74	10-32	5/16			
-27	6-32	1/8	-52	8-32	7/8	-75	10-32	3/8			



Thread Size	A		W		H	
	max.	min.	min.	max.	min.	max.
2	.125	.120	.134	.050	.040	
4	.188	.181	.202	.060	.049	
6	.250	.244	.272	.093	.080	
8	.250	.244	.272	.110	.096	
10	.312	.305	.340	.120	.105	
1/4	.375	.367	.409	.190	.172	

Dimensions may vary with material.

MOLDED MACHINE SCREWS - L Series

For other materials refer to Craftech MOLDED SCREWS on pages 30-73 (MH, J, & K series).
For Nylon 6/6 MOLDED SCREWS, see pages 75-100.

*Available in other materials. See material list in index.
Other sizes available on request.
Dimensions may vary with material.

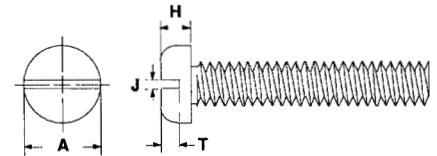
*Available in the following material:

Material Code No.	Material Name
-15	PEEK™

PAN HEAD SLOTTED

Part No. LM108 - (Size Code No.) - (Material Code No.)
(below) (above)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-13	2-56	1/8	-45	6-32	7/16	-75	10-32	1/4
-15	2-56	3/16	-46	6-32	1/2	-76	10-32	5/16
-16	2-56	1/4	-47	6-32	5/8	-77	10-32	3/8
-17	2-56	9/32	-48	6-32	3/4	-78	10-32	1/2
-18	2-56	5/16	-49	6-32	7/8	-79	10-32	5/8
-19	2-56	3/8	-50	6-32	1	-80	10-32	3/4
-20	2-56	1/2	-51	6-32	1 1/4	-81	10-32	1
-21	2-56	5/8	-52	6-40	1/4	-82	10-32	1 1/4
-22	2-56	3/4	-53	8-32	1/4	-83	10-32	1 1/2
-23	3-48	1/8	-54	8-32	9/32	-84	1/4-20	1/4
-24	3-48	1/4	-55	8-32	5/16	-85	1/4-20	3/8
-25	3-48	3/4	-56	8-32	3/8	-86	1/4-20	7/16
-26	4-40	1/8	-57	8-32	7/16	-87	1/4-20	1/2
-27	4-40	3/16	-58	8-32	1/2	-88	1/4-20	5/8
-28	4-40	1/4	-59	8-32	5/8	-89	1/4-20	3/4
-29	4-40	5/16	-60	8-32	3/4	-90	1/4-20	13/16
-30	4-40	3/8	-61	8-32	7/8	-91	1/4-20	1
-31	4-40	7/16	-62	8-32	1	-92	1/4-20	1 1/4
-32	4-40	1/2	-63	8-32	1 1/4	-93	1/4-20	1 3/8
-33	4-40	9/16	-64	8-32	1 1/2	-94	1/4-20	1 1/2
-34	4-40	5/8	-65	10-24	3/16	-95	5/16-18	1/2
-35	4-40	3/4	-66	10-24	1/4	-96	5/16-18	3/4
-36	4-40	7/8	-67	10-24	5/16	-97	5/16-18	1
-37	4-40	1	-68	10-24	3/8	-98	5/16-18	1 1/4
-39	6-32	1/8	-69	10-24	1/2	-99	5/16-18	1 1/2
-40	6-32	5/32	-70	10-24	5/8	-100	3/8-16	1/2
-41	6-32	3/16	-71	10-24	3/4	-101	3/8-16	3/4
-42	6-32	1/4	-72	10-24	1	-102	3/8-16	1
-43	6-32	5/16	-73	10-24	1 1/4	-103	3/8-16	1 1/4
-44	6-32	3/8	-74	10-24	1 1/2	-104	3/8-16	1 1/2

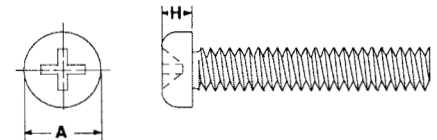


Thread Size	A	H	J	T
2	.161	.049	.027	.026
4	.212	.063	.035	.035
6	.263	.077	.043	.043
8	.314	.091	.049	.051
10	.365	.105	.055	.060
1/4	.482	.137	.069	.078
5/16	.604	.170	.078	.095
3/8	.728	.204	.087	.112

PAN HEAD PHILLIPS

Part No. L109 - (Size Code No.) - (Material Code No.)
(below) (above)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-9	2-56	5/8	-17	4-40	7/16
-2	2-56	5/32	-10	2-56	3/4	-18	4-40	1/2
-3	2-56	3/16	-11	4-40	1/8	-19	4-40	9/16
-4	2-56	1/4	-12	4-40	3/16	-20	4-40	5/8
-5	2-56	9/32	-13	4-40	1/4	-21	4-40	3/4
-6	2-56	5/16	-14	4-40	.320	-22	4-40	7/8
-7	2-56	3/8	-15	4-40	5/16	-23	4-40	1
-8	2-56	1/2	-16	4-40	3/8			



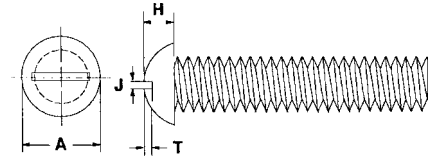
FOR SCREW DIMENSIONS SEE CHART FOR PAN HEAD SLOTTED

MOLDED MACHINE SCREWS - L Series (continued)

ROUND HEAD SLOTTED

Part No. L110 - (Size Code No.) - (Material Code No.)
(below) (page 63)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-27	6-32	5/16	-54	10-32	1/4
-2	2-56	5/32	-28	6-32	3/8	-55	10-32	5/16
-3	2-56	3/16	-29	6-32	7/16	-56	10-32	3/8
-4	2-56	1/4	-30	6-32	1/2	-57	10-32	1/2
-5	2-56	9/32	-31	6-32	5/8	-58	10-32	5/8
-6	2-56	5/16	-32	6-32	3/4	-59	10-32	3/4
-7	2-56	3/8	-33	6-32	7/8	-60	10-32	1
-8	2-56	1/2	-34	6-32	1	-61	1/4-20	1/4
-9	2-56	5/8	-36	8-32	1/4	-62	1/4-20	3/8
-10	2-56	3/4	-37	8-32	9/32	-63	1/4-20	7/16
-11	4-40	1/8	-38	8-32	5/16	-64	1/4-20	1/2
-12	4-40	3/16	-39	8-32	3/8	-65	1/4-20	5/8
-13	4-40	1/4	-40	8-32	7/16	-66	1/4-20	3/4
-14	4-40	5/16	-41	8-32	1/2	-67	1/4-20	13/16
-15	4-40	3/8	-42	8-32	5/8	-68	1/4-20	1
-16	4-40	1/2	-43	8-32	3/4	-70	5/16-18	1/2
-17	4-40	9/16	-44	8-32	7/8	-71	5/16-18	3/4
-18	4-40	5/8	-45	8-32	1	-72	5/16-18	1
-19	4-40	3/4	-46	10-24	3/16	-73	5/16-18	1 1/4
-20	4-40	7/8	-47	10-24	1/4	-74	5/16-18	1 1/2
-21	4-40	1	-48	10-24	5/16	-75	3/8-16	1/2
-22	4-40	2 1/2	-49	10-24	3/8	-76	3/8-16	3/4
-23	6-32	1/8	-50	10-24	1/2	-77	3/8-16	1
-24	6-32	5/32	-51	10-24	5/8	-78	3/8-16	1 1/4
-25	6-32	3/16	-52	10-24	3/4	-79	3/8-16	1 1/2
-26	6-32	1/4	-53	10-24	1			

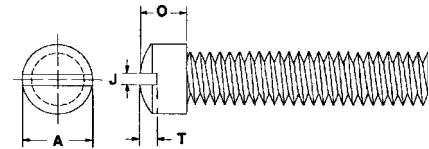


Thread Size	A	H	J	T
2	.154	.064	.027	.043
4	.202	.081	.035	.051
6	.250	.097	.043	.060
8	.298	.114	.049	.067
10	.347	.130	.055	.076
1/4	.458	.168	.069	.096
5/16	.574	.207	.078	.116
3/8	.689	.247	.087	.136

FILLISTER HEAD SLOTTED

Part No. L114 - (Size Code No.) - (Material Code No.)
(below) (page 63)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-13	2-56	1/8	-48	6-32	5/8	-79	10-32	1/2
-14	2-56	5/32	-49	6-32	3/4	-80	10-32	5/8
-15	2-56	3/16	-50	6-32	7/8	-81	10-32	3/4
-16	2-56	7/32	-51	6-32	1	-82	10-32	1
-17	2-56	1/4	-52	6-32	1 1/4	-83	10-32	1 1/4
-18	2-56	5/16	-54	8-32	1/4	-84	10-32	1 1/2
-19	2-56	3/8	-55	8-32	9/32	-85	10-32	1/4
-20	2-56	1/2	-56	8-32	5/16	-86	1/4-20	3/8
-21	2-56	5/8	-57	8-32	3/8	-87	1/4-20	7/16
-22	2-56	3/4	-58	8-32	7/16	-88	1/4-20	1/2
-26	4-40	1/8	-59	8-32	1/2	-89	1/4-20	5/8
-27	4-40	3/16	-60	8-32	5/8	-90	1/4-20	3/4
-28	4-40	1/4	-61	8-32	3/4	-91	1/4-20	13/16
-29	4-40	5/16	-62	8-32	7/8	-92	1/4-20	1
-30	4-40	3/8	-63	8-32	1	-93	1/4-20	1 1/4
-31	4-40	7/16	-64	8-32	1 1/4	-94	1/4-20	1 3/8
-32	4-40	1/2	-65	8-32	1 1/2	-95	1/4-20	1 1/2
-33	4-40	9/16	-66	10-24	3/16	-97	5/16-18	3/8
-34	4-40	5/8	-67	10-24	1/4	-98	5/16-18	1/2
-35	4-40	3/4	-68	10-24	5/16	-99	5/16-18	3/4
-36	4-40	7/8	-69	10-24	3/8	-100	5/16-18	1
-37	4-40	1	-70	10-24	1/2	-1000	5/16-18	1 1/4
-40	6-32	1/8	-71	10-24	5/8	-1001	5/16-18	1 1/2
-41	6-32	5/32	-72	10-24	3/4	-101	3/8-16	1/2
-42	6-32	3/16	-73	10-24	1	-102	3/8-16	3/4
-43	6-32	1/4	-74	10-24	1 1/4	-103	3/8-16	1
-44	6-32	5/16	-75	10-24	1 1/2	-104	3/8-16	1 1/4
-45	6-32	3/8	-76	10-24	1/4	-105	3/8-16	1 1/2
-46	6-32	7/16	-77	10-32	5/16			
-47	6-32	1/2	-78	10-32	3/8			

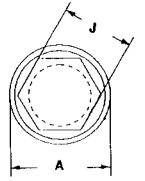


Thread Size	A	O	J	T
2	.132	.074	.027	.031
4	.174	.097	.035	.041
6	.217	.121	.044	.052
8	.260	.144	.050	.062
10	.302	.168	.055	.073
1/4	.402	.222	.070	.098
5/16	.504	.279	.078	.123
3/8	.606	.335	.088	.148

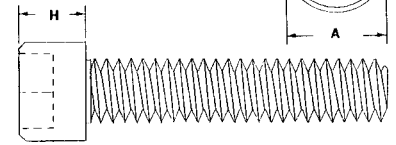
MOLDED MACHINE SCREWS - L Series (continued)

HEX SOCKET HEAD

Part No. L116 - (Size Code No.) - (Material Code No.)
(below) (page 63)



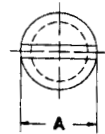
Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	4-40	1/8	-22	8-32	5/16	-43	10-32	3/4
-2	4-40	3/16	-23	8-32	3/8	-44	10-32	1
-3	4-40	1/4	-24	8-32	7/16	-45	1/4-20	1/4
-4	4-40	5/16	-25	8-32	1/2	-46	1/4-20	3/8
-5	4-40	3/8	-26	8-32	5/8	-47	1/4-20	7/16
-6	4-40	1/2	-27	8-32	3/4	-48	1/4-20	1/2
-7	4-40	5/8	-28	8-32	7/8	-49	1/4-20	5/8
-8	4-40	3/4	-29	8-32	1	-50	1/4-20	3/4
-9	4-40	1	-30	10-24	3/16	-51	1/4-20	13/16
-10	6-32	1/8	-31	10-24	1/4	-52	1/4-20	1
-11	6-32	3/16	-32	10-24	5/16	-54	5/16-18	1/2
-12	6-32	1/4	-33	10-24	3/8	-55	5/16-18	3/4
-13	6-32	5/16	-34	10-24	1/2	-56	5/16-18	1
-14	6-32	3/8	-35	10-24	5/8	-57	5/16-18	1 1/4
-15	6-32	7/16	-36	10-24	3/4	-58	5/16-18	1 1/2
-16	6-32	1/2	-37	10-24	1	-59	3/8-16	1/2
-17	6-32	5/8	-38	10-32	1/4	-60	3/8-16	3/4
-18	6-32	3/4	-39	10-32	5/16	-61	3/8-16	1
-19	6-32	1	-40	10-32	3/8	-62	3/8-16	1 1/4
-20	8-32	1/4	-41	10-32	1/2	-63	3/8-16	1 1/2
-21	8-32	9/32	-42	10-32	5/8			



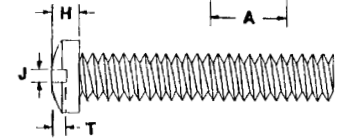
Thread Size	A	H	J
4	.180	.110	.094
6	.222	.136	.109
8	.266	.162	.141
10	.307	.188	.156
1/4	.370	.247	.188
5/16	.463	.309	.250
3/8	.556	.371	.312

BINDING HEAD SLOTTED

Part No. L117 - (Size Code No.) - (Material Code No.)
(below) (page 63)



Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-29	6-32	3/8	-58	10-32	5/16
-2	2-56	5/32	-30	6-32	7/16	-59	10-32	3/8
-3	2-56	3/16	-31	6-32	1/2	-60	10-32	1/2
-4	2-56	1/4	-32	6-32	5/8	-61	10-32	5/8
-5	2-56	9/32	-33	6-32	11/16	-62	10-32	3/4
-6	2-56	5/16	-34	6-32	3/4	-63	10-32	1
-7	2-56	3/8	-35	6-32	7/8	-64	1/4-20	1/4
-8	2-56	1/2	-36	6-32	1	-65	1/4-20	3/8
-9	2-56	5/8	-38	8-32	7/32	-66	1/4-20	7/16
-10	2-56	3/4	-39	8-32	1/4	-67	1/4-20	1/2
-11	4-40	3/32	-40	8-32	9/32	-68	1/4-20	5/8
-12	4-40	1/8	-41	8-32	5/16	-69	1/4-20	3/4
-13	4-40	3/16	-42	8-32	3/8	-70	1/4-20	13/16
-14	4-40	1/4	-43	8-32	7/16	-71	1/4-20	1
-15	4-40	5/16	-44	8-32	1/2	-73	5/16-18	1/2
-16	4-40	3/8	-45	8-32	5/8	-74	5/16-18	3/4
-17	4-40	7/16	-46	8-32	3/4	-75	5/16-18	1
-18	4-40	1/2	-47	8-32	7/8	-76	5/16-18	1 1/4
-19	4-40	9/16	-48	8-32	1	-77	5/16-18	1 1/2
-20	4-40	5/8	-49	10-24	3/16	-78	3/8-16	1/2
-21	4-40	3/4	-50	10-24	1/4	-79	3/8-16	3/4
-22	4-40	7/8	-51	10-24	5/16	-80	3/8-16	1
-23	4-40	1	-52	10-24	3/8	-81	3/8-16	1 1/4
-24	6-32	1/8	-53	10-24	1/2	-82	3/8-16	1 1/2
-25	6-32	5/32	-54	10-24	5/8	-83	3/8-16	2
-26	6-32	3/16	-55	10-24	3/4	-84	3/8-16	2 1/2
-27	6-32	1/4	-56	10-24	1	-85	3/8-16	3
-28	6-32	5/16	-57	10-32	1/4			



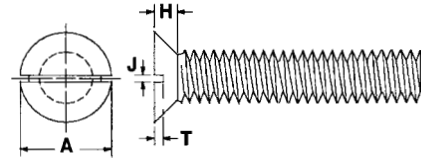
Thread Size	A	H	J	T
2	.176	.046	.026	.025
4	.229	.064	.034	.036
6	.282	.083	.043	.046
8	.335	.100	.049	.057
10	.388	.117	.055	.068
1/4	.511	.158	.069	.094
5/16	.639	.201	.078	.121
3/8	.767	.244	.087	.147

MOLDED MACHINE SCREWS - L Series (continued)

FLAT HEAD 82° SLOTTED

Part No. L121 - (Size Code No.) - (Material Code No.)
(below) (page 63)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-12	2-56	1/8	-51	6-32	3/4	-88	10-32	11/16
-13	2-56	5/32	-52	6-32	13/16	-89	10-32	3/4
-14	2-56	3/16	-53	6-32	1	-90	10-32	13/16
-15	2-56	7/32	-54	6-32	1 1/16	-91	10-32	1
-16	2-56	1/4	-55	6-32	1 1/4	-92	10-32	1 1/16
-17	2-56	5/16	-56	8-32	1/4	-93	10-32	1 1/4
-18	2-56	3/8	-57	8-32	5/16	-94	10-32	1 1/2
-19	2-56	13/32	-58	8-32	3/8	-95	1/4-20	1/4
-20	2-56	1/2	-59	8-32	7/16	-96	1/4-20	5/16
-21	2-56	17/32	-60	8-32	1/2	-97	1/4-20	3/8
-22	2-56	21/32	-61	8-32	9/16	-98	1/4-20	7/16
-23	2-56	25/32	-62	8-32	5/8	-99	1/4-20	1/2
-26	4-40	5/32	-63	8-32	11/16	-100	1/4-20	9/16
-27	4-40	3/16	-64	8-32	3/4	-101	1/4-20	11/16
-28	4-40	7/32	-65	8-32	13/16	-102	1/4-20	3/4
-29	4-40	1/4	-66	8-32	1	-103	1/4-20	13/16
-30	4-40	9/32	-67	8-32	1 1/16	-104	1/4-20	7/8
-31	4-40	5/16	-68	8-32	1 1/4	-105	1/4-20	1
-32	4-40	11/32	-69	8-32	1 1/2	-106	1/4-20	1 1/16
-33	4-40	3/8	-70	10-24	1/4	-107	1/4-20	1 1/4
-34	4-40	13/32	-71	10-24	5/16	-108	1/4-20	1 3/8
-35	4-40	15/32	-72	10-24	3/8	-109	1/4-20	1 1/2
-36	4-40	1/2	-73	10-24	1/2	-112	5/16-18	1/2
-37	4-40	17/32	-74	10-24	9/16	-113	5/16-18	3/4
-38	4-40	3/4	-75	10-24	3/4	-114	5/16-18	1
-39	4-40	25/32	-76	10-24	13/16	-115	5/16-18	1 1/4
-40	4-40	1	-77	10-24	1	-116	5/16-18	1 1/2
-41	4-40	1 1/32	-78	10-24	1 1/16	-117	3/8-16	1/2
-42	6-32	3/16	-79	10-24	1 1/4	-118	3/8-16	3/4
-43	6-32	1/4	-80	10-24	1 1/2	-119	3/8-16	1
-44	6-32	5/16	-81	10-32	1/4	-120	3/8-16	1 1/4
-45	6-32	3/8	-82	10-32	5/16	-121	3/8-16	1 1/2
-46	6-32	7/16	-83	10-32	3/8	-122	3/8-16	2
-47	6-32	1/2	-84	10-32	7/16	-123	3/8-16	2 1/2
-48	6-32	9/16	-85	10-32	1/2	-124	3/8-16	3
-49	6-32	5/8	-86	10-32	9/16			
-50	6-32	11/16	-87	10-32	5/8			

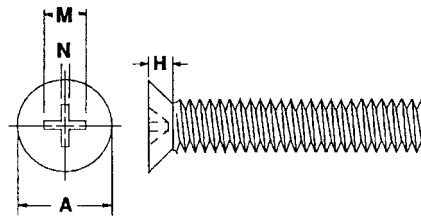


Thread Size	A	H	J	T
2	.159	.051	.027	.019
4	.210	.067	.035	.025
6	.261	.083	.044	.031
8	.312	.100	.049	.037
10	.362	.116	.055	.044
1/4	.479	.153	.069	.058
5/16	.601	.191	.078	.073
3/8	.723	.230	.088	.088

FLAT HEAD 82° PHILLIPS

Part No. L122 - (Size Code No.) - (Material Code No.)
(below) (page 63)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-3	6-32	3/16	-19	8-32	11/16	-34	10-32	1
-4	6-32	1/4	-20	8-32	3/4	-35	10-32	1 1/16
-5	6-32	5/16	-21	8-32	13/16	-36	1/4-20	1/4
-6	6-32	3/8	-22	8-32	1	-37	1/4-20	5/16
-7	6-32	7/16	-23	8-32	1 1/16	-38	1/4-20	3/8
-8	6-32	1/2	-24	10-32	1/4	-39	1/4-20	7/16
-9	6-32	9/16	-25	10-32	5/16	-40	1/4-20	1/2
-10	6-32	11/16	-26	10-32	3/8	-41	1/4-20	9/16
-11	6-32	13/16	-27	10-32	7/16	-42	1/4-20	11/16
-12	8-32	1/4	-28	10-32	1/2	-43	1/4-20	3/4
-13	8-32	5/16	-29	10-32	9/16	-44	1/4-20	13/16
-14	8-32	3/8	-30	10-32	5/8	-45	1/4-20	7/8
-15	8-32	7/16	-31	10-32	11/16	-46	1/4-20	1
-16	8-32	1/2	-32	10-32	3/4			
-18	8-32	5/8	-33	10-32	13/16			



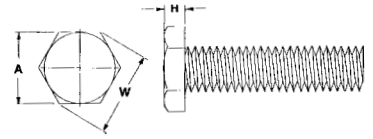
Thread Size	A	H	M	N
6	.261	.083	.187	.038
8	.312	.100	.224	.043
10	.362	.116	.260	.048
1/4	.479	.153	.344	.061

MOLDED MACHINE SCREWS - L Series (continued)

HEX HEAD MACHINE SCREWS

Part No. L106 - (Size Code No.) - (Material Code No.)
 (below) (page 63)

Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length	Size Code No.	Thread Size	Length
-1	2-56	1/8	-28	6-32	3/16	-53	8-32	1	-76	10-32	1/2
-2	2-56	3/16	-29	6-32	1/4	-55	8-32	1 1/4	-77	10-32	5/8
-3	2-56	1/4	-30	6-32	5/16	-56	8-32	1 3/8	-78	10-32	3/4
-5	2-56	5/16	-31	6-32	3/8	-57	8-32	1 1/2	-79	10-32	7/8
-6	2-56	3/8	-32	6-32	7/16	-58	8-32	1 3/4	-80	10-32	1
-7	2-56	7/16	-33	6-32	1/2	-59	8-32	2	-81	10-32	1 1/4
-8	2-56	1/2	-34	6-32	5/8	-60	10-24	1/8	-82	10-32	1 1/2
-9	2-56	5/8	-36	6-32	3/4	-61	10-24	3/16	-83	10-32	2
-10	2-56	3/4	-37	6-32	1	-62	10-24	1/4	-84	1/4-20	1/4
-11	4-40	1/8	-39	6-32	1 1/4	-63	10-24	5/16	-85	1/4-20	5/16
-12	4-40	3/16	-40	6-32	1 1/2	-64	10-24	3/8	-86	1/4-20	3/8
-13	4-40	1/4	-41	6-32	1 3/4	-65	10-24	1/2	-87	1/4-20	1/2
-15	4-40	5/16	-43	8-32	1/8	-66	10-24	5/8	-88	1/4-20	5/8
-16	4-40	3/8	-44	8-32	3/16	-67	10-24	3/4	-89	1/4-20	3/4
-17	4-40	7/16	-45	8-32	1/4	-68	10-24	1	-90	1/4-20	7/8
-18	4-40	1/2	-46	8-32	5/16	-69	10-24	1 1/4	-91	1/4-20	1
-19	4-40	5/8	-47	8-32	3/8	-70	10-24	1 1/2	-92	1/4-20	1 1/4
-21	4-40	3/4	-48	8-32	7/16	-71	10-32	1/8	-93	1/4-20	1 1/2
-22	4-40	7/8	-49	8-32	1/2	-72	10-32	3/16	-94	1/4-20	1 3/4
-23	4-40	1	-50	8-32	5/8	-73	10-32	1/4	-95	1/4-20	2
-25	4-40	1 1/4	-51	8-32	3/4	-74	10-32	5/16			
-27	6-32	1/8	-52	8-32	7/8	-75	10-32	3/8			



Thread Size	A		W	H	
	max.	min.		max.	min.
2	.125	.120	.134	.050	.040
4	.188	.181	.202	.060	.049
6	.250	.244	.272	.093	.080
8	.250	.244	.272	.110	.096
10	.312	.305	.340	.120	.105
1/4	.375	.367	.409	.190	.172

Dimensions may vary with material.