

Polyamide-Imide (PAI)

Unfilled

KEY FEATURES

- Excellent Weather and Gamma Radiation Resistance
- Outstanding Bearing and Wear Properties
- High Strength and Stiffness Properties
- Excellent Electrical Values
- Good Chemical Resistance
- Maintains a High Proportion of Mechanical Properties Over a Broad Temperature Spectrum (Cryogenic to 500°F)

DESCRIPTION

High performance melt processable polyamide-imide (PAI), that maintains its excellent mechanical and wear properties in temperature environments exceeding 500°F. Unfilled PAI is a high strength structural grade featuring good electrical properties and strength, making it ideal for demanding applications at a broad range of temperatures.

TYPICAL PROPERTY VALUES

Physical	Properties	Condition	Units	Value	ASTM Test
	Density		g/cm ³	1.41	D792
	Chemical Designation			PAI	
	Filler				

Mechanical	Properties	Condition	Units	Value	ASTM Test
	Tensile Modulus	@ 73 °F	PSI	600,000	D638
	Tensile Strength	@ 73 °F	PSI	20,000	D638
	Shear Strength	@ 73 °F	PSI	16,000	D732
	Elongation @ Yld	@ 73 °F	%		
	Elongation @ Brk	@ 73 °F	%	10	D638
	Flexural Modulus	@ 73 °F	PSI	600,000	D790
	Flexural Strength	@ 73 °F	PSI	24,000	D790
	Compressive Modulus	@ 73 °F	PSI	478,000	D695
	Compressive Strength	@ 73 °F, 10% strain	PSI	30,000	D695
	Izod (Charpy) Impact Strength	@ 73 °F	ft-lbs/in	2.3	D256
	Rockwell Hardness	@ 73 °F	M (R) Scale	119	D785
	Coefficient of Friction	Static			
	Coefficient of Friction	Dynamic, 40PSI, 50 FPM		0.35	
	Wear (K) Factor		in ³ -min/ft-lbs-hr		
Limiting PV		psi-fpm			

Thermal	Properties	Condition	Units	Value	ASTM Test
	Heat Deflection Temperature	@ 66 PSI	°F		
	Service Temperature	Long Term	°F	500	
	Heat Deflection Temperature	@ 264 PSI	°F	532	D648
	Service Temperature	Intermittent	°F		
	Thermal Expansion (CLTE)		in/in/°F	1.66*10 ⁻⁵	D696
	Specific Heat		BTU/lb-°F		
Thermal Conductivity		BTU-in/hr-ft ² -°F			

Electrical	Properties	Condition	Units	Value	ASTM Test
	Surface Resistivity		ohms/square	5.0*10 ⁻⁵	D257
	Volume Resistivity		ohm-cm		
	Dielectric Strength		V/mil	600	D149
	Dielectric Constant	@ 60 Hz, 73 °F 50% RH			
Dissipation Factor	@ 60 Hz, 73 °F				

Other	Properties	Condition	Units	Value	ASTM Test
	Moisture Absorption	@ 24 hrs, 73 °F	%	0.3	D570
	Moisture Absorption	@ Saturation, 73 °F	%	1.7	D570
	Flammability	UL 94		V-0	
	Food Grade			N	
Relative Cost			\$\$\$ \$		

• The data stated above are typical values intended for reference and comparison purposes only.
• The data should not be used as a basis for design specifications or quality control.

• The information is provided as a guide to the best of our knowledge and given without obligation or liability.
• Testing under individual application circumstances is recommended